

Plex 3/5/18 10:43 AM Dart.Gagnon.Michelle

Part Specifications										
Specifications could not be found.										
Job Allocations										
Operation	Component Part	Required	Inventory	Allocated						
110-Purchasing	D3281-3L02P MLEXS.093-F6006-02	6 32	0 263	0 0						
Part / Item										
D3281-3L02P	Floor Protector, Afr LH (Black)	6 pcs (1 ea)	110-Purchasing	Container						
MLEXS.093-F6006-02	GE Plastics Lexan Sheet (Black)	31.9800 sf (5.33 ea)	110-Purchasing							
Job BOM										
Part Op 110 - ISSUE P/O: 038204 Descriptions: C IS REQUIRED SUPPLIER:PLASTECB MANUFACTURE D3281-3L02 AS PER DWG C OF										
Op	No	Operation	Qty	Start Date	Due Date	Setup Run	Standard	Workcenter/Supplier	Lead Time	Sign-off
110	Purchasing	6 pcs	3/16/18	0.00	0.00	Purchasing				
140	Packaging	6 pcs	3/16/18	0.00	0.00	Packaging2				
150	QC	6 pcs	3/16/18	0.00	0.00	QC6				
170	Packaging	6 pcs	3/16/18	0.00	0.00	Packaging3-1				
180	QC21-SA	6 Ea	3/16/18	0.00	0.00	QC21				
MAR 08 2018 MAR 07 2018										
Job Routing										
Bill of Materials										
Ship Via:										
Note: DWG DSI 9504 REV A, D3281 REV F IPP Rev: A 04.07.01 New issue KJ/JLM IPP Rev B 07.08.07 Thermoform in house DL IPP Rev. C Add Step 105 Dry Material 10/04/21 DL										
Type: SOLD										
Due Date: 3/16/18										
Job Created: 3/5/18										
Part Weight: 0 lbs										
Status: Scheduled										
Job Tracking No:										
Created By: Michelle Gagnon-Donovan										
Description:										
Priority: Medium										
Part Name: Floor Protector, Afr LH (Black)										
Part No: D3281-3L02										
Job Qty: 6 ea										
Dart Aerospace Ltd. 1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada Tel (613) 632-5200										
D3281-3L02 Job Sheet 173583										

CONTAINER NO.



Floor Protector, Aft LH (Black)

PART NO: D3281 – 3L02

Serial No/Batch: S047860

Revision:

Operation: Packaging

Change No:

Mfg Date: 03/05/18

Job No: 173583



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3281-3L02
Job Sheet 167370



Part No: D3281-3L02

Job Qty: 6 ea

Part Name: Floor Protector, Aft LH (Black)



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 10/30/17

Job Tracking No:

Due Date: 11/10/17

Created By: Victoria Michaud-Febrille

Type: SOLD

Description:

Ship Via:

Cancelled
Acc [unclear]
msg. Job # 173583

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	11/10/17	11/10/17	0.00	0.00	Start up container		
110	Purchasing	6 pcs	11/10/17	11/10/17	0.00	0.00	Purchasing		
140	Packaging	6 pcs	11/10/17	11/10/17	0.00	0.00	Packaging2		
150	QC	6 pcs	11/10/17	11/10/17	0.00	0.00	QC6		
170	Packaging	6 pcs	11/10/17	11/10/17	0.00	0.00	Packaging3		
180	QC21-SA	6 Ea	11/10/17	11/10/17	0.00	0.00	QC21		

Part Op 110 - ISSUE P/O: 038206 SUPPLIER: PLASTECH MANUFACTURE D3281-3L02 AS PER DWG C OF
Descriptions: C IS REQUIRED

OCT 31 2017

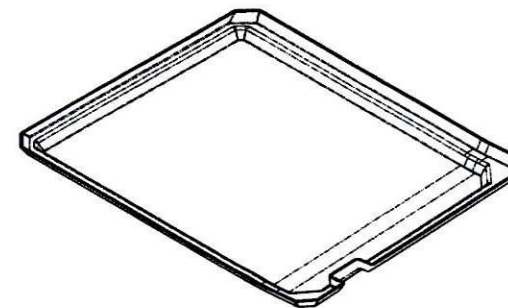
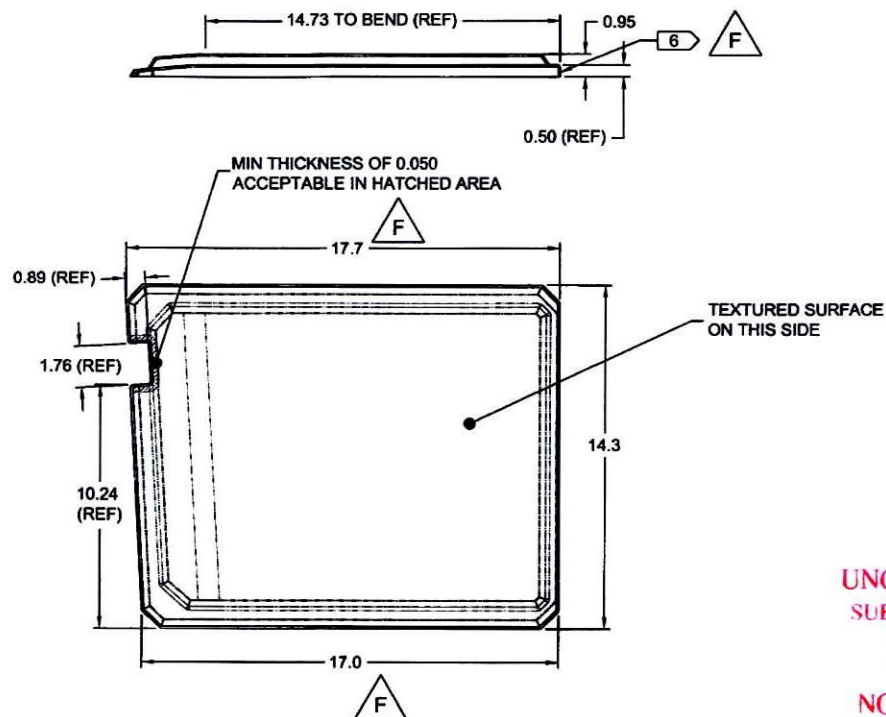
Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D3281-3L02P	6	0	0	0

Part Specifications

Specifications could not be found.

Plex 10/30/17 1:50 PM dart.Michaud-Febrille.Victoria



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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 167370

Len 11/10/30

RELEASE
2010-11-25

NOTES:

- 1) MATERIAL: -3L02 = LEXAN F6006, BLACK No. 701, 0.093" THICK (MLEXS.093-F6006-02)
-3L08 = LEXAN 90318 (PROTECT-A-GLAZE), 0.118 THICK, 112-CLEAR (MLEXS.118-90318-08)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.010 MAX
- 6) IDENTIFICATION: IDENT WITH DART P/N "D3281-3Lxx" AND B/N PER QSI 044 8.4 ALONG PERIMETER OF PART AS SHOWN.
- 7) WEIGHT: D3281-3L02 = 0.87 lb D3281-3L08 = 1.05 lb
- 8) THERMOFORM WITH MOLD D3281-3T1 PER DART QSI 022; TRIM AS SHOWN
MINIMUM THICKNESS AFTER FORMING: 0.070" EXCEPT WHERE INDICATED

DESIGN	90	DART AEROSPACE LTD	
DRAWN	8	HAWKESBURY, ONTARIO, CANADA	
CHECKED	90	DRAWING NO.	REV. F
MFG. APPR.	90	D3281	SHEET 3 OF 4
APPROVED	10/10/30	TITLE	SCALE
DE APPR.	10/10/30	FLOOR PROTECTOR	NTS
DATE	10.09.27	COPYRIGHT © 2004 BY DART AEROSPACE LTD	
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Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO038206

Supplier: PLA002-VC
Plas-Tech
115 Applewood Crescent
Concord
ON
L4K 5C1 Canada
Phone: 416-436-0004
Fax: 416-736-0010

PO No: PO038206
PO Date: 10/31/17
Due Date: 11/8/17
Purchase Order Revision:
Revision Date:
Ship-To Contact: Baker, Diane
Phone: dbaker@dartaero.com

*Revised &
delivered
date*

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Part	Rev	Supplier Part No	Item No	Description	Item Tax	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	D3281-1L02P	-			Floor Protector, Fwd LH Black As Per Dwg D3281 Rev. F		Firmed	11/28/17	6 Ea	0 Ea	6 Ea	\$180.00/Ea	\$1,080.00
Line Item Note job # 167367 → 173581													
2	D3281-2L02P	-			Floor Protector, Fwd RH (Black) As per Dwg D3281 Rev. F		Firmed	11/28/17	6 Ea	0 Ea	6 Ea	\$180.00/Ea	\$1,080.00
Line Item Note job # 167368 → 173582													
3	D3281-3L02P	-			Floor Protector, Aft LH (Black) As per Dwg D3281 Rev. F		Firmed	11/28/17	6 Ea	0 Ea	6 Ea	\$180.00/Ea	\$1,080.00
Line Item Note job# 167370 → 173583													
4	D3281-4L02P	-			Floor Protector, Aft RH (Black) As Per Dwg D3281 Rev F		Firmed	11/28/17	6 Ea	0 Ea	6 Ea	\$180.00/Ea	\$1,080.00
Line Item Note job# 167371 → 173584													
												Grand Total: \$4,320.00	

Order Notes

Certificate Of Conformance



Customer: DART AEROSPACE LTD P.O. # 38206 SO # 020948

Part #	D3281-1L02P	Qty.	6	Batch #	-001
Description	FLOOR PROTECTOR, FWD L.H.	Material usage	1 SHEET	Lot#	M127208
Part #	D3281-2L02P	Qty.	6	Batch #	-002
Description	FLOOR PROTECTOR, FWD R.H.	Material usage	OFF CUT	Lot#	M127208
Part #	D3281-3L02P	Qty.	6	Batch #	-003
Description	FLOOR PROTECTOR, AFT LH	Material usage	OFF CUT	Lot#	M127208
Part #	D3281-4L02P	Qty.	6	Batch #	-004
Description	FLOOR PROTECTOR, AFT RH	Material usage	OFF CUT	Lot#	M127208
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	

Note: All parts are not identified as meeting QSI044.

By: AB
(Approved QA Signatory)

Date: FEB. 27, 2018 COFC # 040

Page: 1 of 1

Plas-Tech Inc. 115 Applewood Cres. Concord, Ontario L4K 5C1 Tel: (416) 736-0004 Fax: (416) 736-0010

Email: info@plasteconline.com, Web: www.plasteconline.com